

INNOMOTICS

Catalog D 81.1 | Edition 04/2024

Innomotics Moves!

Low Voltage Motors DP

Innomotics DP Low-Voltage Motors

Motors



Catalog D 81.1 · 04/2024

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Innomotics DP application-specific motors
• Marine motors

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Innomotics DP application-specific motors



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Introduction

Innomotics DP application-specific motors

Introduction

Overview

With the designation Innomotics DP, Innomotics offers a number of industry and application specific (**D**efinite **P**urpose) motors that differ from standard motors in that they have special industry/ application-specific features:

Innomotics DP marine motors

Marine motors are exposed to air humidity and other hostile conditions on the high seas and must always perform their function reliably. Our marine motors meet the standards of the leading classification companies (DNV, BV, LR, RS, KR, ABS, RINA) and have type test certifications up to frame size 315 L. They are basically suitable for the higher ambient temperatures in engine rooms below deck. If requested, a representative of the marine classification society can be present in our factories to formally accept equipment.

You will find more information on marine motors on the following pages.

Innomotics DP steel plant motors

The steel plant motors are specially designed for applications in the steel industry with stringent requirements for vibrations and shocks according to class 3M4 (EN 60721-3-3). They provide an optimized technical and economic solution for numerous transportation tasks in the steel manufacturing process or in steel manufacturing facilities, in which no scale dust occurs. Steel plant motors can be operated at a constant speed directly on the line or are used together with the SINAMICS S120 converter for dynamic processes.

The ordering data for Innomotics DP steel plant motors can be found in the Catalog ME 81 – Motors for the steel industry.

Innomotics DP roller table and steel plant motors

Innomotics DP roller table and steel plant motors are designed for directly driving the rollers of working roller tables in reversing rolling mills. They are designed as completely enclosed three-phase induction motors, with a housing made of spheroidal graphite cast iron, ring ribs, and reinforced bearing shields. This makes the motors ideal for use with typical shocks and vibrations and severe dirt due to scale dust. On account of their special mechanical design, they meet the most stringent requirements demanded by this application. Of course, the motors are also designed for variable-speed reversing operation on frequency converters of the SINAMICS S and G series.

The ordering data for Innomotics DP roller table and steel plant motors can be found in the Catalog ME81 – Motors for the steel industry.

Innomotics DP crane motors

Like marine motors, crane motors are exposed to extreme climatic conditions and must meet tough operating requirements. Our crane motors stand up to high humidity levels, salt-laden air, and high wind speeds. They are characterized by high overload capability and a large speed setting range, for example, to operate hoist mechanisms efficiently in converter operation. Innomotics DP crane motors are reliably protected against corrosion with especially elaborate paint finishes and sealing. The rugged cast-iron motors are especially suitable for tough operation under hostile conditions, for indoor and outdoor use, e.g. in harbor facilities for rubber-tired gantry, rail-mounted gantry, and automatic stacking cranes. Special pulse encoders and brakes round off the product to form a perfectly adapted solution.

You can obtain further information on the Innomotics DP crane motors from your Siemens contact and found in the catalog CR_81.

Orientation

Overview



Low-voltage motors in the marine version can be used below deck on ships and in the offshore industry. The thermal utilization of the motors is adapted to the generally higher ambient temperatures onboard ships. If the application demands compliance with additional regulations, such as explosion protection (Directive 2014/34/EU (ATEX 95)), the appropriate motor series must be chosen.

The motors on board ships are generally subdivided into three classes of importance by the marine classification societies in cooperation with customers, depending on the field of application:

- Essential Service for Propulsion or also referred to as Primary Essential Service
- Essential Service or also referred to as Secondary Essential Service or Important Service
- Non-Essential Service or also referred to as Non-Important Service

The class of importance must be specified by the customer (ordering party). Retrospective certification by means of individual acceptance test or construction supervision cannot be issued.

The categories include the following requirements of the classification societies:

	Class of importance							
	Essential Service for Propulsion	Essential Service	Non-Essential Service					
Typical applications	Propeller drive, thruster	Thrusters, lateral thrust units, anchor winches, bilge and ballast pumps, fire-fighting pumps	Pumps for service water					
Version	In accordance with the regulations set	ordance with the regulations set up by the classification society						
Inspection certificate	Inspection certificate 3.2 in accordance with EN 10204	Inspection certificate 3.1 in accordance with EN 10204	None					
Individual acceptance by classification society	Necessary if no type test certificate ex defined it based on the application	Necessary if no type test certificate exists or the classification society has defined it based on the application						
Type test	Not a requirement of the classification	societies						
	For standard motors up to frame size 3 options E11 to E54 in accordance with	355, a type test certificate is supplied. The the classification society.	ese motors can only be ordered with					
Ordering several identical motors	Differentiation between the first motor and additional ones must be realized No distinction when ordering using an order code							
Rating plate data	Information about ambient conditions	of the classification society						
Stamp of the classification society	n society Stamp on shaft and housing No stamp							

Classification societies

Society	Abbreviation	Location
American Bureau of Shipping	ABS	USA
Bureau Veritas	BV	France
DNV Maritime	DNV	Germany
Korean Register	KR	Korea
Lloyds Register	LR	UK
Registro Italiano Navale	RINA	Italy
Russian Maritime Register of Shipping	RS	Russia

Overview

Type test (type approval)

All 1LE1, 1LE5, 1MB1, 1PC1, 1PC3, 1PC4 motors are manufactured and type tested in accordance with the regulations set up by the following international classification societies:

• ABS (American Bureau of Shipping)



• BV (Bureau Veritas, France)



• DNV Maritime



• KR (Korean Register of Shipping)



• LR (Lloyds Register of Shipping)



Registro Italiano Navale (RINA)



• Russian Maritime Register of Shipping (RS)



Special versions that differ from the range defined in the catalog are possible on request.

Benefits

The marine motors offer the user a number of advantages and benefits:

- Cast-iron versions can be supplied for corrosive atmospheres especially for high humidity levels and salty air
- Increased corrosion protection using specially designed paint finishes is available
- Certified marine motors can be supplied for use in areas to be protected against explosion (hazardous zones)
- Due to the existing type test, individual acceptance test in power ranges below the power limits defined by the classification societies is not required which means short delivery times
- In depth know-how regarding customer requirements
- Worldwide service network with 24 hour service hotline for motors and converters

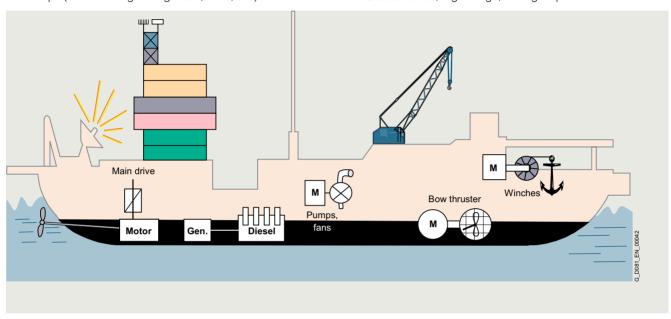
Orientation

Application

Our type tested marine motors are specially designed for use on board ship below deck and for the offshore industry:

- Applications on ships as main and auxiliary drives below deck, e.g.:
 - Fans (air conditioning systems, refrigeration systems)
 - Pumps (for fire-extinguishing water, fuels, oils)

- Winches (anchor winches, warping winches, lifting gear)
- Compressors
- Bow thruster drives
- Ex motors for hazardous zones
- Application in the offshore industry
 - Coastal areas, e.g. oil rigs, drilling ships



Typical below-deck applications

Technical specifications

Housing design

Motors can be supplied depending on the motor series in a corrosion-resistant aluminum housing or in a rugged low-vibration cast-iron version.

Motor connection

Cable glands are not included in the standard scope of supply with the exception of explosion-protected motors (see "Special versions").

All marine motors generally have an external grounding terminal.

Mountings (rotary pulse encoder, separately driven fan, brake)

Brakes, encoders and separately driven fans from our basic series (1LE, 1MB) are accepted as mountings without a separate certificate from the marine classification societies by the following: LR, RINA, RS, DNV, ABS and KR.

However, BV always demands separate certification for encoders. For this reason, 1LE1, 1MB1, 1PC1 and 1PC3 motors for BV can only be supplied in the "prepared for encoder mounting" condition. In this instance, the customer must bear responsibility for purchasing and installing a suitable encoder. With respect to brakes and separately driven fans, BV will also accept Innomotics standard components.

Fan / fan cover

Fans and fan covers are made from the same materials as components from the basic series. BV stipulates that these components must be made of metal, and they are automatically supplied in this material when order code **E31** is specified.

Orientation

Technical specifications

Specifications of the individual classification societies with order codes (options) for motors in frame sizes 71M - 315 L

Classification society	Coolant temperature CT	Admissible temperature rise limit according to the classification society		Rated power limit for individual acceptance test for essential service drive	Rated power limit for construction supervision for essential service drive	Order codes for surface-cooled motors up to frame size 315 L with type test certificate
		Temperature class				
		130 (B)	155 (F)			
	°C	K	K	kW	kW	
LR	45	70	95	≥ 100	≥ 100	E21
BV	45	75	100	≥ 100	-	E31
DNV	45	75	100	≥ 300	-	E51
ABS	50	70	95	≥ 100 ¹⁾	-	E52
RINA	45	75	100	≥ 100	-	E41
RS	45	75	95	≥ 20	-	E46
KR	45	75	95	≥ 7.5	-	E54

Type test certificates



¹⁾ Required for all power ranges for ATEX compliance.

Orientation

Technical specifications

Temperature class and coolant temperature

Innomotics GP/SD standard motors and Innomotics XP explosion-proof motors up to frame size 355

In general, marine motors are designed for a coolant temperature CT 45 °C in temperature class 155 (F) – used according to 155 (F) – with thermal reserve. When motors are used according to temperature class 130 (B) (order code **N05**), derating is required. For standard motors up to frame size 315 L, the derating is approx. 4 % (for order codes **E52** and **E21** approx. 8 %).

1MB1 motors in Zones 2, 21 and 22 are designed for temperature class 155 (F) – used according to temperature class 130 (B) – with derating of approx. 4 % (with order code **E52** approx. 8 %). Motors with increased power in temperature class 155 (F) – used according to temperature class 155 (F) – are also derated by approx. 4 % (with order code **E52** and **E21** approx. 8 %). If temperature class 155 (F) is to be used according to 130 (B), further derating of approximately 10 % is required.

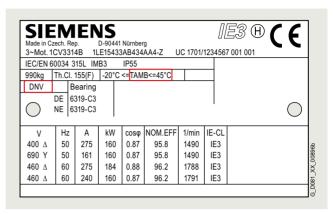
Coolant temperatures that exceed CT 45 °C require derating in accordance with the following table:

	Coolant temperature CT								
	45 °C	50 °C	55 °C	60 °C					
Temperature class 155 (F) used according to 155 (F)									
Derating factor for line operation	1.00	0.96	0.92	0.87					
Temperature class 155 (F) used acco	rding to	130 (B)							
Derating factor for line operation	0.90	0.86	0.83	0.78					

More detailed information is available on request.

Rating plate and inspection certificate

The rating plate indicates the relevant classification society and the associated coolant temperature



Rating plate for a marine motor according to DNV

Degree of protection

The protection classes applicable here are specified in the catalog sections for basic series 1LE1/1LE5/1MB1/1MB5/1PC1. With IP56, icing must be avoided.

Winding and motor protection

For monitoring the winding and bearings, the motors can be equipped with PTC thermistors, temperature sensors and resistance thermometers. Anti-condensation heaters can also be fitted to the marine motors to prevent condensation building up on the winding.

Paint finish

The standard paint finish is suitable for indoor installations or outdoor installations which are roof-protected against weathering.

When installing the standard motors in sea air or in rooms with permanent moisture, the special paint finish climate group "worldwide" according to IEC 60721-2-1 is appropriate, because this ensures a higher degree of corrosion protection. Most marine motors are finished in this special paint finish as standard (see "Special versions").

With particularly corrosive atmospheres, the sea-air-resistant special paint finish C4 (order code **S03**) or the offshore special paint finish C5 (order code **S04**) is recommended.

Special paint colors with the order codes **Y53** and **Y56** and increased film thicknesses are available on request.

Converter operation

The standard insulation of the motors is designed such that converter operation is permissible at line voltages up to $U_{\rm rated} \le 500$ V. The following limit values (voltage values are peak values) must be maintained: $\hat{U}_{\rm phase-to-phase} \le 1500$ V, $\hat{U}_{\rm phase-to-ground} \le 1100$ V, voltage rise times of $t_{\rm s} > 0.1$ $\mu \rm s$. Operation of motors at higher voltage peaks (e.g. on converters with controlled input, e.g. AFE, ALM) requires motors with higher insulation resistance.

Please inquire in this case.

During installation, the EMC guidelines must be complied with. This does not apply to motors in type of protection Ex eb according to IEC/EN 60079-2 that are certified only for line operation.

It is important to note the extent to which the converter used must also be acceptance tested by the marine classification authority.

Technical specifications

Recommended special versions

- Motor protection with with 1 or 3 PTC thermistors for tripping (2 terminals) – 15th position of the Article No. B
- Installation of Pt100 resistance thermometers for winding temperature monitoring – 16th position of the Article No. "H"
- Especially for the motor series 1LE5: Installation of 2 Pt100 resistance thermometers in basic circuit for rolling-contact bearings – order code Q72
- Anti-condensation heating for 230 V order code Q02
- Anti-condensation heating for 115 V order code Q03
- IP56 degree of protection for protection against harmful dust deposits, protection against water jets from any direction – order code H22

- IP65 degree of protection for complete protection against dust deposits, protection against water jets from any direction – order code H20
- Special bearing for drive-end (DE) and non-drive-end (NDE), bearing size 63 – order code L25, for non-standard motors on request
- Metal external fan for self-ventilated motors order codes F74 and F76 (standard with order code E31)

Additional notes

Order information

The fees levied by the classification societies for individual acceptance testing are included in order code **B10** for motor types 1LE1, 1LE5, 1PC5, 1MB1, 1PC1 and 1PC3.

When ordering, add the supplement **-Z** to the Article No. and state details in plain text if required.

For information about other special versions, refer to the appropriate sections under "Innomotics GP/SD 1LE1/1PC1 standard motors" and "Innomotics XP 1MB1 explosion-protected motors".

In addition to this, for marine motors, the following special versions are the "Standard version" and therefore included in the order codes for the basic marine version.

Standard version:

Designation Inspection certificate 3.1 in accordance with EN 10204 Note: The delivery time for the manufacturer's test certificate may differ from the delivery time for the motor.	Order code B02
External grounding terminal	H04

Ordering example

Selection criteria	Requirement	Structure of the Article No.
Motor type	Innomotics SD Basic Line, efficiency class IE3 Premium Efficiency, IP55 degree of protection, IM B3 type of construction, without winding protection, terminal box at top	1LE1503
No. of poles, speed, rated power	4-pole, 1500 rpm, 55 kW	1LE1503-2CB2
Voltage, frequency	400 VΔ/690 VY, 50 Hz	1LE1503-2CB23-4
Type of construction	IM B3	1LE1503-2CB23-4A
Motor protection	1 or 3 PTC thermistors – for tripping (2 terminals)	1LE1503-2CB23-4AB
Terminal box position	Terminal box right	1LE1503-2CB23-4AB5
Paint finish	Paint finish in "Brilliant blue" RAL 5007	1LE1503-2CB23-4AB5-Z Y53 Plain text: RAL5007
Marine version	Drive for "Essential Services" with type test certificate according to DNV Maritime with coolant temperature CT 45 °C	1LE1503-2CB23-4AB5-Z Y53+E51 Plain text: RAL5007
	Individual acceptance (by marine classification society)	1LE1503-2CB23-4AB5-Z Y53+E51+B10 Plain text: RAL5007
Motor order		
	Type test with temperature-rise run for horizontal motors, with acceptance	1LE1503-2CB23-4AB5-Z Y53+E51+B10+B83 Plain text: RAL5007

The ordering example is valid for an order quantity of 1 item. For larger order quantities, a type test with heat run (order code **B83**) has only to be ordered for one motor.

It is not necessary to specify order code **B83** for any further identical motors (included in the same order).

The order must be divided into two order items; see "Example for 5 identical motors".

Example for 5 identical motors

Order item	Quantity in units	Article No.
1	1	1LE1503-2CB23-4AB5-Z Z=Y53+E51+B10+B83 Plain text: RAL 5007
2	4	1LE1503-2CB23-4AB5-Z Z=Y53+E51+B10 Plain text: RAL 5007

Special versions · Options

Aluminum series 1LE10

Selection and ordering data Special versions Additional identification code 7 with code 7 with a serior code 7 w

Special versions	Additional	Fram	Frame size							Motor version			
	identification code -Z with	63	71	80	90	100	112	132	160	180	200		
	order code and					1LE1	1004					IEC	IE4
	plain text if			1LE1	003								IE3
	required	1LE1	001										IE2
		1LE1	002										IE1
				1LE1	023							Eagle	NPE (NEMA)
					1LE1	021						Line	NEE (NEMA)
						1LE1	011					Pole-chai	nging
1LE10	Order code					1LE1	012						
Marine version – Basic version	_												
With type test certificate according to	E21	./	./	./	./	./	./	./	./	./	/		
Lloyds Register (LR), CT 45 °C,		•	•	ľ	ľ	ľ	•	•	•	•	•		
temperature class 155 (F), utilized according to 155 (F)													
With type test certificate according to	E31	1		1	1	1				/	1		
Bureau Veritas (BV), CT 45 °C,	E31	•	•	•	•	•	•	•	•	•	•		
temperature class 155 (F),													
utilized according to 155 (F)													
With type test certificate according to Registro Italiano Navale (RINA),	E41	1	/	1	/	1	/	/	/	/	/		
CT 45 °C, temperature class 155 (F),													
utilized according to 155 (F)													
With type test certificate according to Russian Maritime Register (RS),	E46	1	✓	1	1	1	✓	✓	✓	✓	✓		
CT 45 °C, temperature class 155 (F),													
utilized according to 155 (F)													
With type test certificate according to	E51	1	✓	1	✓	1	✓	✓	✓	✓	✓		
DNV Maritime, CT 45 °C, temperature class 155 (F).													
utilized according to 155 (F)													
With type test certificate according to	E52	1	/	1	1	1	/	/	/	/	/		
American Bureau of Shipping (ABS), CT 50 °C, temperature class 155 (F).													
utilized according to 155 (F)													
With type test certificate according to	E54	1	/	/	/	/	/	/	/	/	/		
Korean Register of Shipping (KR),													
CT 45 °C, temperature class 155 (F), utilized according to 155 (F)													
Marine version – Acceptance/certifica	ntion												
Individual acceptance by marine	B10			1	/	/	/	/	1	1	/		
classification society	2.0			•			•	•	•	•	•		
Type test with heat run for horizontal	B83	-	/	1	1	1	/	/	/	/	/		
motors, with acceptance													

[✓] With additional charge

Not possible

Cast-iron series 1LE15/1LE16 Basic/Performance Line

Selection and ordering data

Special versions	Additional identification		me s 80		100	112	2 132	2 160	180	200	22	5 25	0 28	0 315	Motor ve	ersion
	code -Z with order code and plain text if						4 Ba 4 Per			e Line	е				IEC	IE4
	required	1LE	150	3 Bas	_											IE3
						E160 E158	3 Per	form	ance	e Line	9					
		1LE	150	1 Bas												IE2
					1LE	E160	1 Per	form	ance	e Line	е					
		1LE	152	3 Bas			0 D								Eagle Line	NPE (NEMA)
1LE1	Order code						3 Per 1 Bas			e Line	Э	-	-	-		NEE (NEMA)
Marine version – Basic version	oraci coac		-	-				0.0 _		-	-	-	-	-	_	1122 (112.11)
With type test certificate according to Lloyds Register (LR), CT 45 °C, temperature class 155 (F), utilized according to 155 (F)	E21	1	1	1	1	1	✓	1	1	1	1	1	1	1		
With type test certificate according to Bureau Veritas (BV), CT 45 °C, temperature class 155 (F), utilized according to 155 (F)	E31	1	✓	✓	1	1	1	1	1	1	1	1	1	1		
With type test certificate according to Registro Italiano Navale (RINA), CT 45 °C, temperature class 155 (F), utilized according to 155 (F)	E41	1	1	1	1	1	✓	1	1	1	1	1	1	1		
With type test certificate according to Russian Maritime Register (RS), CT 45 °C, temperature class 155 (F), utilized according to 155 (F)	E46	1	1	✓	1	1	1	1	1	1	1	1	1	✓		
With type test certificate according to DNV Maritime, CT 45 °C, temperature class 155 (F), utilized according to 155 (F)	E51	1	1	1	1	1	1	1	1	1	1	1	1	1		
With type test certificate according to American Bureau of Shipping (ABS), CT 50 °C, temperature class 155 (F), utilized according to 155 (F)	E52	1	1	✓	1	1	✓	1	1	1	1	1	✓	✓		
With type test certificate according to Korean Register of Shipping (KR), CT 45 °C, temperature class 155 (F), utilized according to 155 (F)	E54	1	1	✓	1	1	1	1	1	1	1	1	1	✓		
Marine version – Acceptance/certifica																
Individual acceptance by marine classification society	B10	/	1	1	1	1	1	/	/	1	/	1	1	1		
Type test with heat run for horizontal motors, with acceptance	B83	1	1	✓	1	1	1	1	1	1	✓	1	1	1		

With additional charge Not possible

Special versions · Options

Cast-iron series 1LE55/1LE56 Basic/Performance Line

Selection and ordering data

Special versions	Additional	Frame	size			Motor version
	identification code -Z with	250	280	315	355	
	order code and	1LE55	.4 Basi	c Line		IEC IE4
	plain text if required			1LE56.4 Performance	e Line	
	required			1LE55.3 Basic Line		IE3
1LE5	Order code			1LE56.3 Performance	e Line	
Marine version – Basic version						
With type test certificate according to Lloyds Register (LR), CT 45 °C, temperature class 155 (F), utilized according to 155 (F)	E21	-	✓	/	✓	
With type test certificate according to Bureau Veritas (BV), CT 45 °C, temperature class 155 (F), utilized according to 155 (F)	E31	-	✓	✓	/	
With type test certificate according to Registro Italiano Navale (RINA), CT 45 °C, temperature class 155 (F), utilized according to 155 (F)	E41	-	1	✓	/	
With type test certificate according to Russian Maritime Register (RS), CT 45 °C, temperature class 155 (F), utilized according to 155 (F)	E46	-	-	✓	/	
With type test certificate according to DNV Maritime, CT 45 °C, temperature class 155 (F), utilized according to 155 (F)	E51	-	1	/	/	
With type test certificate according to American Bureau of Shipping (ABS), CT 50 °C, temperature class 155 (F), utilized according to 155 (F)	E52	-	1	/	/	
With type test certificate according to Korean Register of Shipping (KR), CT 45 °C, temperature class 155 (F), utilized according to 155 (F)	E54	-	✓	/	_	
Marine version – Acceptance/certifica	ation					
Individual acceptance by marine classification society	B10	-	✓	✓	1	
Type test with heat run for horizontal motors, without acceptance	B82	1	1	1	1	
Type test with heat run for horizontal motors, with acceptance	B83	-	1	1	✓	

✓ With additional charge

Aluminum series 1MB10, cast-iron series 1MB15/1MB16/1MB55

Selection and ordering data Special versions Additional Frame size Motor version identification code **-Z** with 71 80 90 100 112 132 160 180 200 225 250 280 315 355 1MB10.3 Aluminum series IEC IE3 order code and plain text if required 1MB10.1 IE2 1MB10.2 IE1 Cast-iron series 1MB15.3 Basic Line IE3 1MB16.3 Performance Line 1MB1553 1MB5553 1MB15.1 Basic Line IE2 1MB....- Order code 1MB16.1 Performance Line Marine version - Basic version With type test certificate according to Lloyds Register (LR), CT 45 °C, temperature class 155 (F), utilized according to 155 (F) With type test certificate according to Bureau Veritas (BV), CT 45 °C, temperature class 155 (F), E31 / / / / / / / / utilized according to 155 (F) With type test certificate according to Registro Italiano Navale (RINA), CT 45 °C, temperature class 155 (F), E41 1 1 1 1 1 utilized according to 155 (F) With type test certificate according to E46 1 1 1 1 1 / / / / / Russian Maritime Register (RS), CT 45 °C, temperature class 155 (F), utilized according to 155 (F) With type test certificate according to DNV Maritime, CT 45 °C, temperature class 155 (F), E51 / / / / / / / / / / / / / utilized according to 155 (F) With type test certificate according to American Bureau of Shipping (ABS), CT 50 °C, temperature class 155 (F), utilized according to 155 (F) / / / / / / / / / / / / / / F52 With type test certificate according to / / / / / / / / / / / / / / E54 Korean Register of Shipping (KR), CT 45 °C, temperature class 155 (F), utilized according to 155 (F) Marine version - Acceptance/certification B10 Individual acceptance by marine classification society

✓ With additional charge

Type test with heat run for horizontal motors, with acceptance

7



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